

## THROTTLE BODY INJECTION

| REF      | PART NO.           | QTY | DESCRIPTION   | NOTES                        |
|----------|--------------------|-----|---|------------------------------|
| 1        | . ANT NO.          | 1   |   | TBI assy is only serviceable |
| 2        |                    | 1   |   | by the kits listed below.    |
| 3        |                    |     | SCREW, Cover, long  |                              |
| 4        |                    | 5   | SCREW, Cover, short   |                              |
| 5        |                    | 1   | THROTTLE BODY   |                              |
| 6        |                    | 2   | O-RING, Fuel injector, upper  |                              |
| 7        |                    |     | FUEL INJECTOR   |                              |
| 8        |                    | 2   | FILTER, Fuel injector inlet   |                              |
| 9        |                    |     | O-RING, Fuel injector, lower  |                              |
| 10       |                    | 1   |   |                              |
| 11<br>12 |                    | 1   |   |                              |
| 13       |                    | 1   | ,   |                              |
| 15       |                    |     | GASKET, Cover, fuel meter   |                              |
| 16       |                    |     | THROTTLE POSITION SENSOR  |                              |
| - 10     |                    | 1   | THROTTEE TOOMOUN GENOOR   |                              |
| 17       |                    |     | SCREW, Throttle position sensor   |                              |
| 18       |                    | 1   |   |                              |
| 19       |                    | 1   | O-RING, IAC valve   |                              |
| 20       |                    |     | IDLE AIR CONTROL (IAC) VALVE  |                              |
|          |                    | 1   |   |                              |
| 21       |                    |     | SCREW, IAC valve  |                              |
| 23       |                    | 1   | • NUT, Fuel inlet   |                              |
| 24       |                    | 1   | GASKET, Fuel inlet nut  |                              |
| 26       |                    |     | SCREW, Fuel meter body to throttle body   |                              |
| 27       | 0055470            | 1   |   |                              |
|          | 3855179<br>3855180 | 1   | Repair kit, 6, 8, 9,11, 15,19, 24, 27<br>Repair kit, 1, 2, 3, 4, 6, 7, 8, 9,10,15 |                              |
|          | 3855181            | - 1 | Repair kit, 1, 2, 3, 4, 6, 7, 6, 9, 10, 15  |                              |
|          | 3033101            | 1   | 1, 2,15, 27   |                              |
|          | 3855182            | 1   | Injector, 6, 7, 8, 9,11,15, 15,27   |                              |
|          | 3855183            | 1   | Throttle body, Base assy package  |                              |
|          | 3855184            |     | Repair kit  |                              |
|          |                    | 1   | 1 6,18  |                              |
|          | 3855185            |     | Repair kit  |                              |
|          |                    | 1   |   |                              |
|          | 3855186            | 1   | Repair kit, 2,13, 23, 24  |                              |
|          | 3855187            | 1   | Repair kit, 3, 4,18, 21, 26   |                              |
|          | 3855188            |     | Repair kit  |                              |
|          | 3855189            | 1   | Repair kit, 6, 8, 9,15, 27  |                              |
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VOLVO PENTA